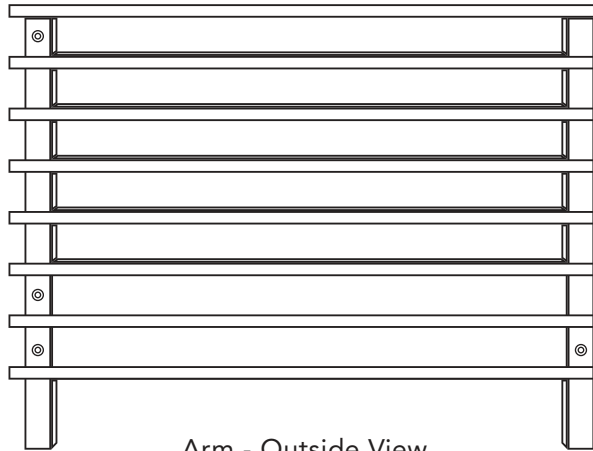


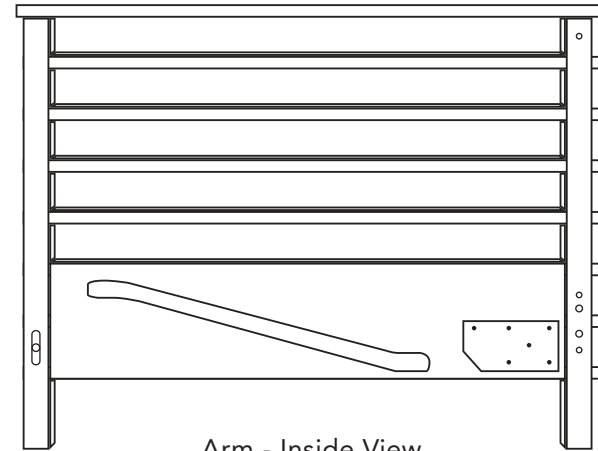
1A

Watch our assembly videos at www.stratafurniture.com/videos.html

Parts in the Arm Box:



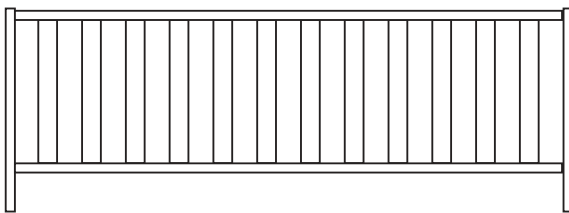
Arm - Outside View



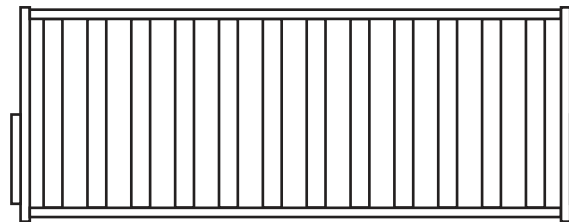
Arm - Inside View

1B

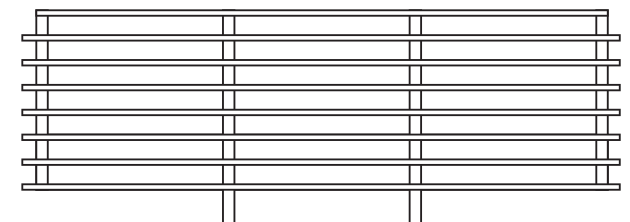
Parts in the Body Box:



Back Deck x 1



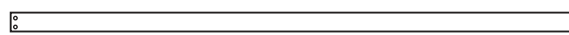
Seat Deck x 1
with the Feet attached



Back Panel x 1



Stretcher x 1



Foot Connector Bar x 1



Advance Arms x 2

Orion Instructions

2A

Hardware in the Arm Box:



Long Bolts (80mm) x 2
For the Stretcher



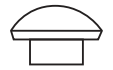
Bolts (60mm) x 12
For the Advance Arms,
Foot Connector Bar & Back Panel



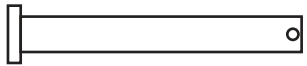
Barrel Nuts x 2



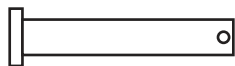
Wooden Dowels x 6



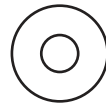
Wood Buttons x 8



Long Clevis Pins x 2



Short Clevis Pins x 2



Washers x 8



Locking Pins x 4



Long Sleeve
x 2



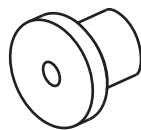
Short Sleeve
x 4



Screw x 4



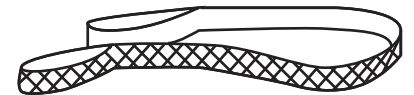
Long Allen Key x 1



Plastic Runner x 2



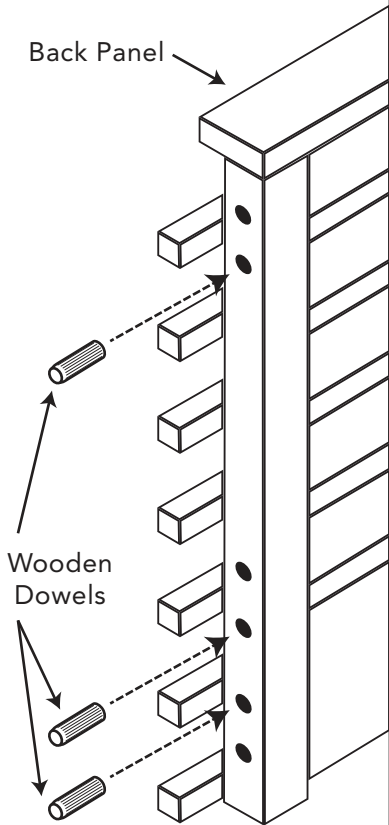
Bungees x 2



Strap x 1

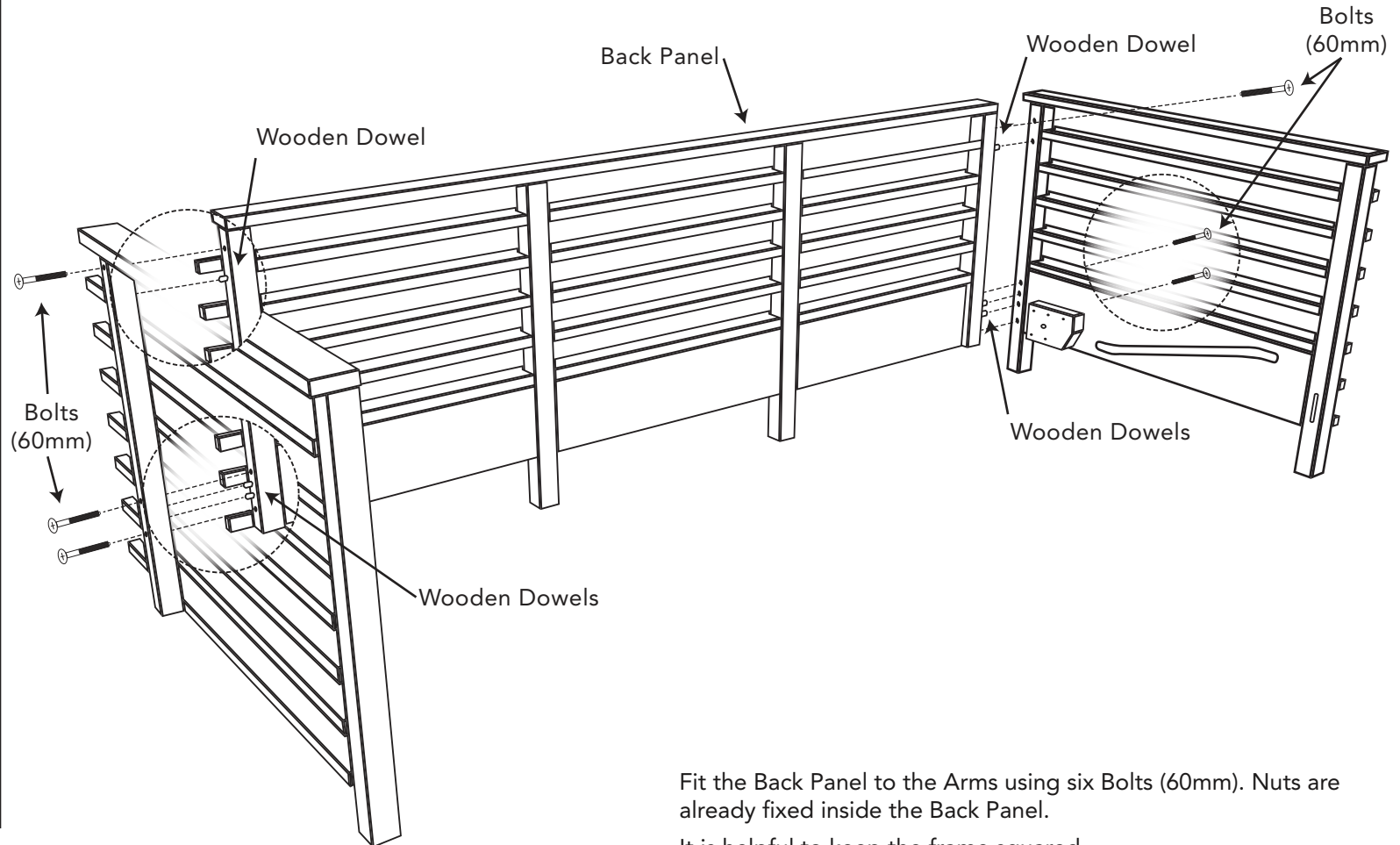
3A

Fit Wood Dowels into the Back Panel.



3A

Assemble the Back Panel between the Arms.



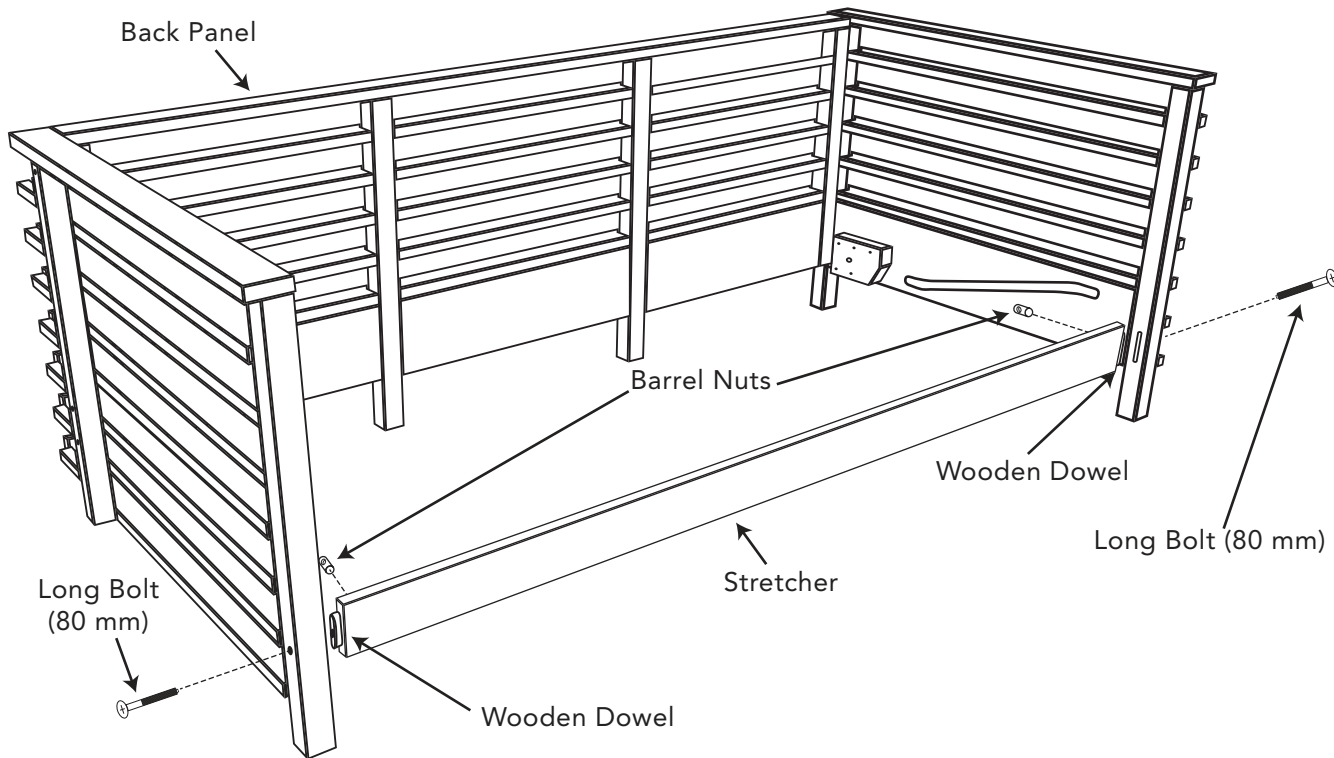
Fit the Back Panel to the Arms using six Bolts (60mm). Nuts are already fixed inside the Back Panel.

It is helpful to keep the frame squared.

It is important that these bolts are left loose!

4A

Assemble the Stretcher between the Arms



Fit the Stretcher, with the Barrel Nut holes on the inside, to the inside edge of the Arms.

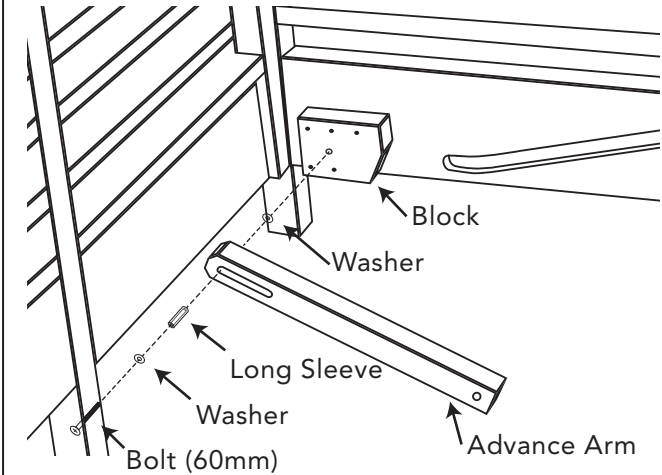
Bolt the parts together with two Long Bolts (80mm) and Barrel Nuts.

Drive the Bolts in until they just catch the Nuts.

IMPORTANT: These Bolts should be left loose!

4B

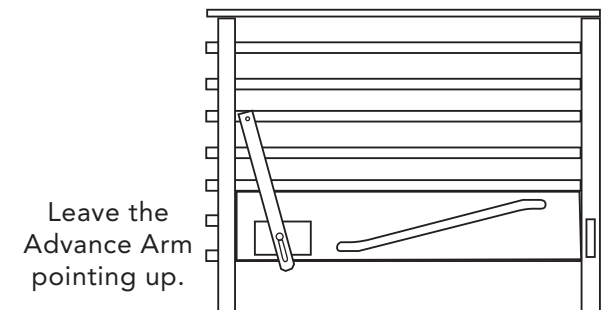
Attach the Advance Arms to the Arms



The slotted end of the Advance Arm attaches to the little wood block at the back of the Arm. Slip a washer and Long Sleeve over the Bolt, and pass it through the slot. Add another washer and fix it to the Arm. Tighten the Bolt.

Be sure the Advance Arm moves freely.

Rotate the Advance Arm so that it is pointing up.

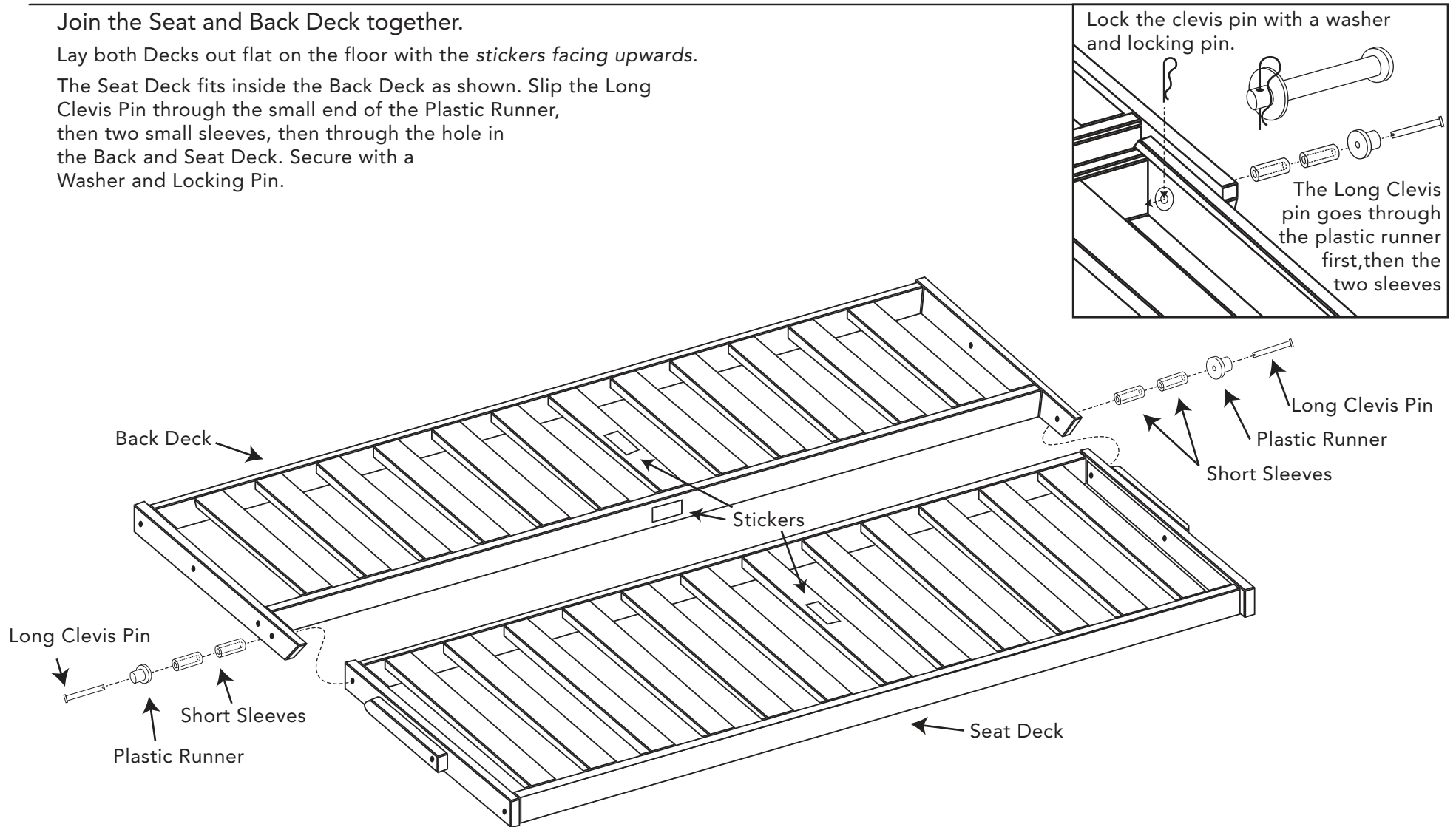


5A

Join the Seat and Back Deck together.

Lay both Decks out flat on the floor with the *stickers facing upwards*.

The Seat Deck fits inside the Back Deck as shown. Slip the Long Clevis Pin through the small end of the Plastic Runner, then two small sleeves, then through the hole in the Back and Seat Deck. Secure with a Washer and Locking Pin.



6A

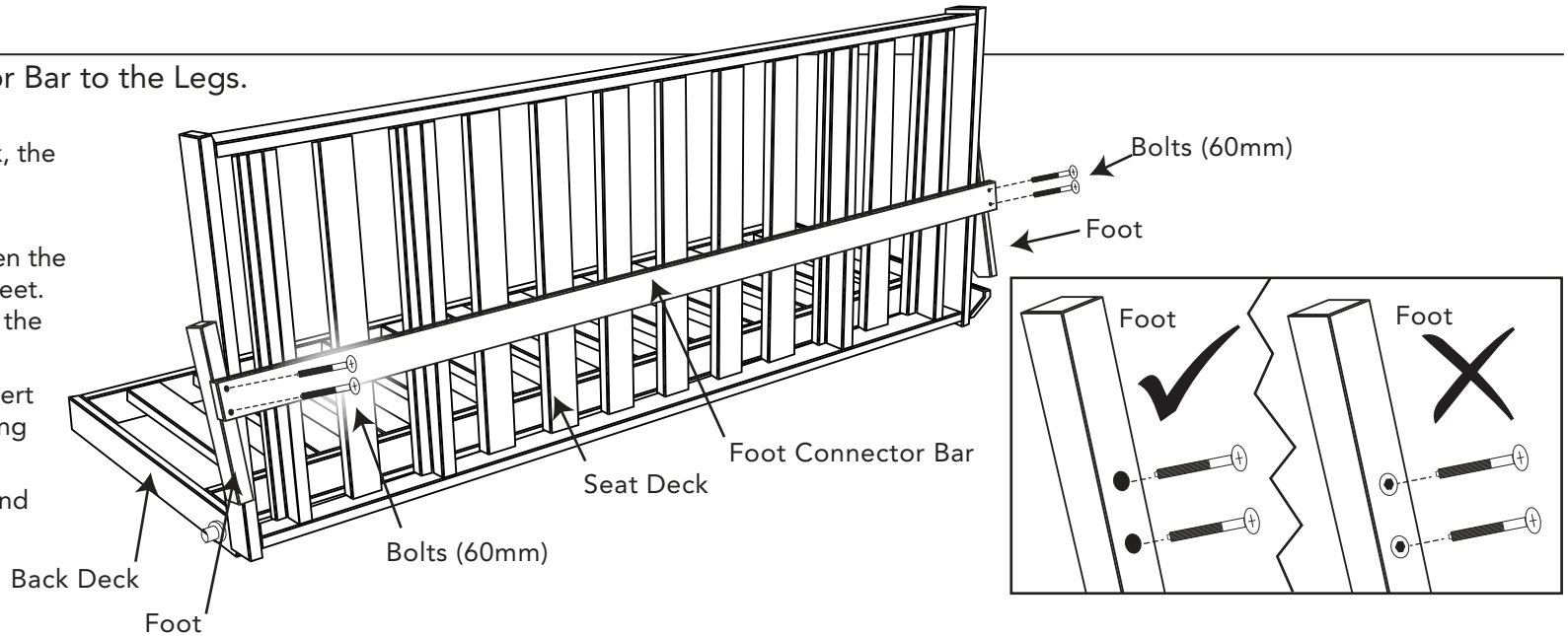
Attach the Connector Bar to the Legs.

Lift the Seat Deck so it is resting on the Back Deck, the feet should be pointing **DOWNWARDS**.

Line up the holes between the Connector Bar and the Feet. Make sure the recess for the bolt is facing **OUTWARDS**.

CAUTION: The metal insert in the foot **MUST** be facing the Back Deck.

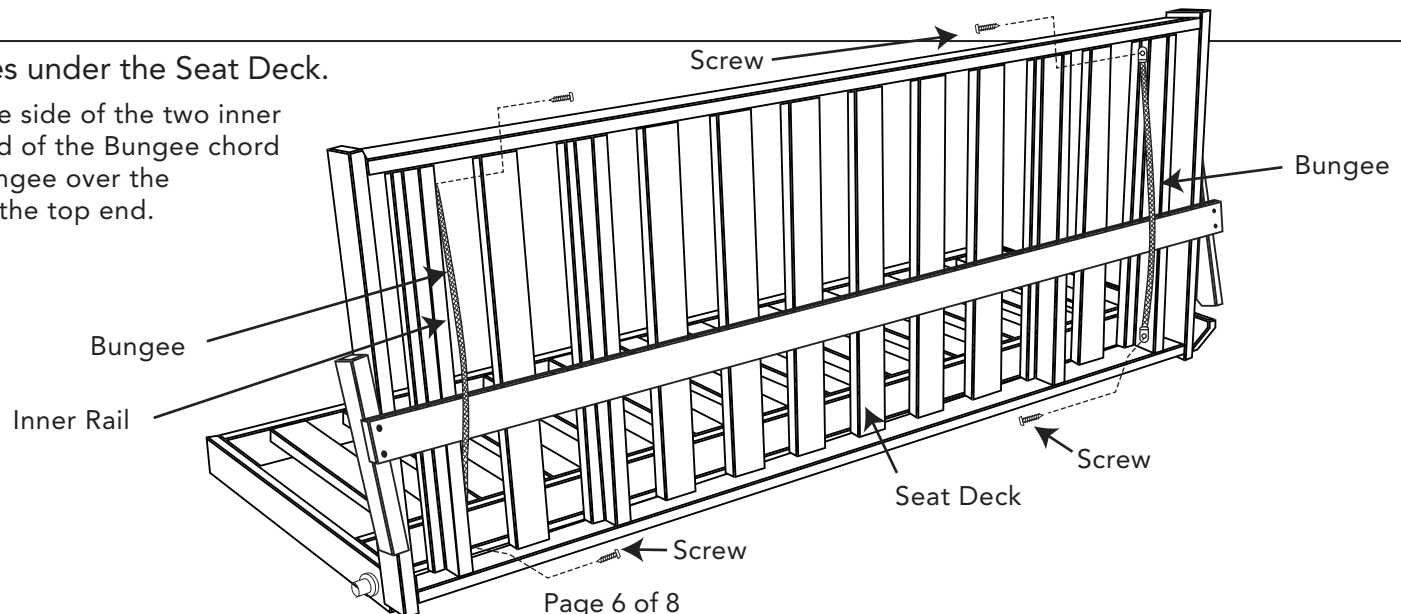
Use four Bolts (60 mm) and bolt it in place.



6B

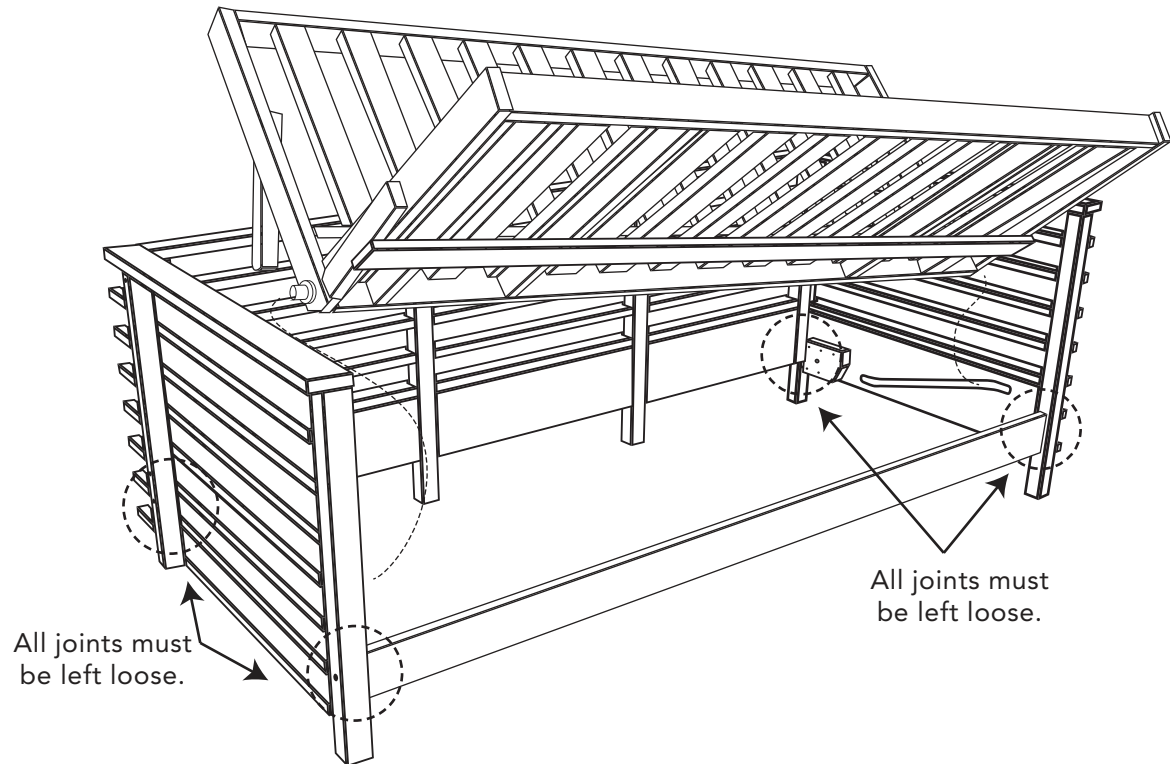
Assemble the Bungees under the Seat Deck.

Screw the Bungees to the side of the two inner rails. Screw the lower end of the Bungee chord first, then stretch the Bungee over the Connector Bar. Screw in the top end.



7A

Fit the Seat Back Decks to the Frame.



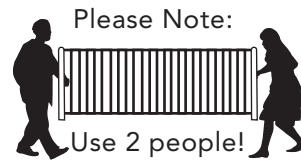
All joints must be left loose.

All joints must be left loose.

Insert the decks into the partially completed frame. This is where a helper may be useful.

When the Plastic Runners are in the grooves in the Arms, slide the assembly towards the back of the frame.

Tighten all Stretcher and Back Panel Bolts.



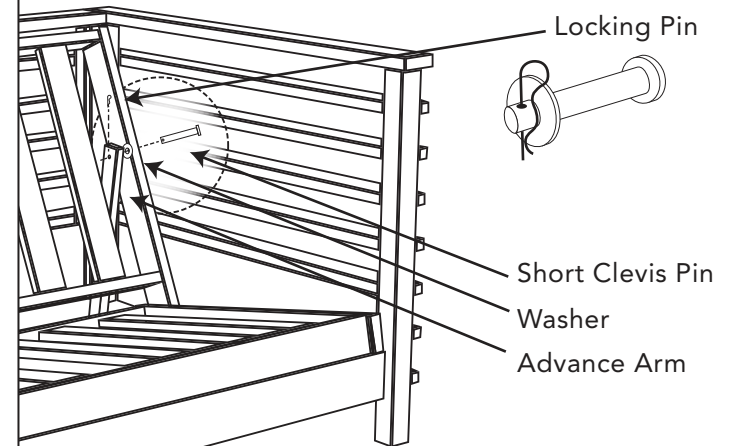
Please Note:

Use 2 people!

7B

Connect the Advance Arms to the Arms.

Carefully pass a Short Clevis Pin through the Arm, into the hole into the Back Deck, then through the Washer. Align with the hole in the Advance Arm, and join them together. Secure with a Locking Pin.



Locking Pin

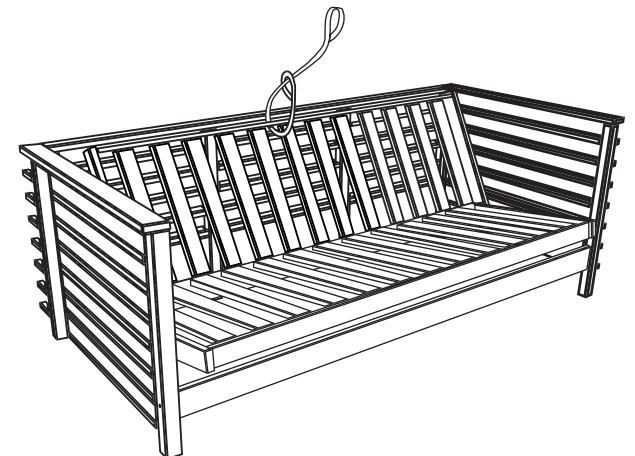
Short Clevis Pin

Washer

Advance Arm

7C

Fit the Strap to the Back Deck



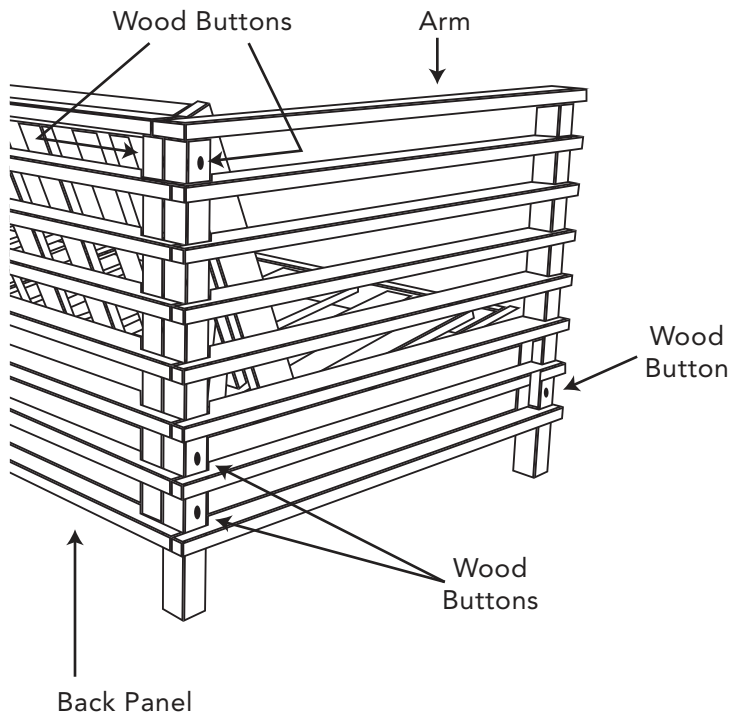
8A

Operating Instructions Watch our videos at www.stratafurniture.com/videos.html

Fit the Wood Buttons to the Arms.

Finally when the frame is fully assembled, make sure all the bolts are secure.

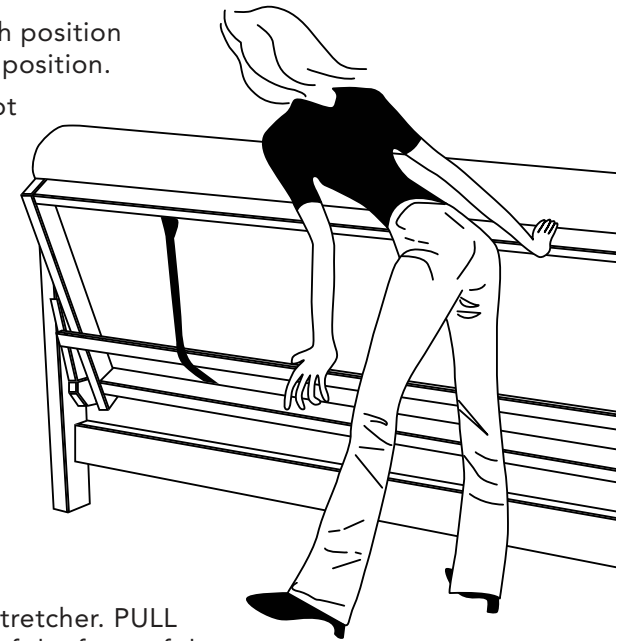
Push fit or lightly tap the Wood Buttons into the bolt holes on the Arms & Back Panel.



To convert into a couch position

- Remove any pillows and other obstructions
- Push up the mattress into an inverted couch position and then lift up the seat deck into a vertical position.
- Resting seat deck on your hip, push the foot connector down all the way so that the foot connector rests on the side rail.
- With one hand lightly push the seat deck down. Then, at the same time, pull on the top of the mattress with one hand (or the strap if using a strap) and push in the seat deck with your other hand or leg until it locks in.

***DO NOT FORCE!** - Frame should operate easily.



To convert into a bed position

- Lift seat deck up just so it clears the front stretcher. PULL HORIZONTALLY until the rollers hit the top of the front of the groove. Then lift into vertical position. At this point, it will look like the picture above. If you lift vertically too quickly, the frame will slam down.
- Resting the seat deck on your hip, push the seat deck and mattress forward (towards the back deck) until you can pull the foot connector bar out towards you until feet are fully extended.
- Sit the frame down gently.

Note: Never lift the frame by the arm caps - Always lift from the bottom of the arms.